

## **Robert L. Opila**

Department of Materials Science and Engineering  
University of Delaware  
Newark, DE 19716

(H) 302-239-6343  
(W) 302-831-3128  
opila@udel.edu

**2008 – 2009, Interim Chair, Dept. Materials Science and Eng., University of Delaware**  
**2002 – present, Professor, Dept. Materials Sci. and Eng., University of Delaware**

Research interests include molecular electronics, role of interfaces in organic light emitting diodes and photovoltaics, thin oxide films, semiconductor surface processing, and high-k and low-k dielectric materials. Performance of materials and interfaces are probed with electron spectroscopies.

### **1982 - 2001, Bell Labs, Lucent Technologies, Murray Hill, NJ 07974**

**1995 - 2001,** Technical Manager, Surface Preparation and Interface Reliability Group

- Managing group whose responsibilities include
  - control of silicon surface/solution interfaces during chemical cleaning.
  - use of radio-isotopes to study mechanism of metallic contamination.
  - improved understanding of corrosion of metallization.
  - reliability of electronic devices as limited by material interfaces.
- Led research into
  - interfaces between low dielectric constant insulators and metals, demonstrating importance of interface reactivity on metal diffusion, interface morphology, and stability
  - composition, and chemical and electrical defects in high dielectric constant materials.

**1993 - 2001,** Distinguished Member of Technical Staff

- Developed synchrotron radiation as nondestructive probe of reactions at metal/polymer interfaces.
- Elucidated role of polymer surface and processing in metal adhesion to polymers.
- Established self-assembled monolayers as ideal model for metal/polymer reaction studies.

**1982 - 1993,** Member of Technical Staff

- Determined simultaneously compositional and electrical properties of photodiodes with sub-micron spatial resolution using Auger electron spectroscopy.
- Utilized fundamental studies of metal/polymer interfaces to develop a novel anisotropic conduction medium, elucidated new failure mechanism in conductive metal/polymer composites, and improved understanding of adhesion and reliability in multilayer printed wiring boards and advanced VLSI packaging applications.
- Consulted within Bell Labs on more than 50 problems/year concerning complex surface and interfacial phenomena related to electronic device or package reliability.

### **Professional Activities:**

#### **National Societies:**

- Editor, Applied Surface Science

- Editorial Board of Journal of Vacuum Science and Technology
- Organized 1<sup>st</sup> International Conference on Applied Surface Science, Shanghai, 28 July – 31 July, 2015
- Organized Materials Research Science Symposia Symposia, Polymer/Inorganic Interfaces, Spring 93, Spring 95
- Organized Electrochemical Society Symposium, Metallized Plastics, Spring 96, Chemical-Mechanical Planarization, Spring 98, Fall 99, Fall 00.
- Organized American Physical Society Symposium, High Dielectric Constant Materials, 2000.
- Organized AIChE symposia on Chemical Mechanic Planarization, 2003, 2004
- Electrochemical Society, New Technology Committee; Chair, Individual Membership; Chair, Dielectric Science and Technology Committees.
- American Vacuum Society, Applied Surface Science Division, Member at Large, 1997 – present, chair of ASSD Division, 2000, chair of EMPD Division, 2008-2009
- ASTM Committee on Surface Science, chair of Terminology Sub-committee, secretariat for ISO Surface Analysis
- Chaired RFP for US Display Consortium on wet chemical processing.

**Educational:**

- SRC Mentor for Lehigh University, University of Texas, Stanford University.
- Mentored 12 undergraduate summer research students.
- Mentored seven post-doctoral associates.

**Academic:**

- President, Faculty Senate 2015-2016
- College Promotion and Tenure 2003-2005, 2013 - present MSE P&T, 2006-07
- Chair, MSE Faculty Search Committee 2002-2003, 2005-06, 2007-08, 2010-11
- Chair, Department Graduate Student Admissions and Advising 2002-2008
- Chair, Seminar Committee, 2002-2005
- Faculty Senate, 2002 – 2008, Committee on Committee Nominations, 2005 - 2008
- University Recycling Committee 2004- 2005
- University Graduate Studies Committee, 2005-2008, Chair 2008 – 2010
- University of Delaware Energy Institute, 2008 - present

**Education:**

- 1982 Ph.D., Chemistry, The University of Chicago, Chicago, IL. Investigated the adsorption of xenon, krypton, oxygen, and carbon monoxide on the (110) plane of tungsten. Advisor: R. Gomer.
- 1977 M. S., Chemistry, The University of Chicago, Chicago, IL.
- 1975 B. S., Chemistry, The University of Illinois, Urbana, IL.

**Honors:**

- Fulbright Scholar, (2012-2013).
- Visiting Professor, School of Photovoltaics and Renewable Energy, UNSW, Sydney (2013)
- Fellow, American Vacuum Society (2000).
- Promoted to Technical Manager (1995).
- Distinguished Member of Technical Staff (1993).
- Divisional Affirmative Action Award (1993).
- Prize Paper Award, 34th IEEE Holm Conference (1989).
- James Franck Scholar, The University of Chicago (1975-1977).

B. S. Awarded with Highest Departmental Distinction (1975).  
Edmund James Scholar, University of Illinois (1971-1975).

## **Presentations:**

Presentations at more than 60 universities and conferences including invited talks at Gordon conferences, national and international meetings.

### **International Talks and Conferences**

#### **Conferences Organized**

1. 13<sup>th</sup> European Conference on Applications of Surface and Interface Analysis, ECASIA'09, Antalya, Turkey, 18-23 October 2009, Scientific Program Committee.
2. 1<sup>st</sup> International Conference on Applied Surface Science (ICASS), Shanghai China, 27-30 July 2015, organizing committee; contributed “Adaption of statistical analysis to variable kinetic energy x-ray photoemission spectroscopy for computational depth profiles,” by J. Church, R. L. Opila, and C. Weiland.
3. 30<sup>th</sup> European Conference on Surface Science, Antalya, Turkey, organizing committee, 31 August – 5 September 2014.

#### **Talks**

1. First International Congress On Adhesion Science And Technology, Invited paper, “X-ray absorption spectroscopy at buried metal/ polymer interfaces” R.L. Opila, K. Konstadinidis, M.A. Marcus and M. Du, Amsterdam, NL Oct 26 1995
2. 5<sup>th</sup> International Symposium on Ultraclean Processing of Silicon Surfaces (UCPSS), Ostend, BE, 19 Sept. 2000, contributed, “Evolution of Chemical Oxides into Ultrathin Oxides: A Spectroscopic Characterization,” J. Eng, R. Opila, J. M. Rosamilia, B. J. Sapjeta, Y. J. Chabal, T. Boone, and R. Masaitis.
3. Workshop on Surface Science – Porto Alegre, Brazil, March 20-22, 2003, “Photoelectron Spectroscopy Investigation of High-□ Dielectrics,” Robert L. Opila.
4. International Conference on Surfaces, Materials, and Vacuum 2010, Keynote Address, “Role of Surfaces and Surface Analysis in Photovoltaics,” Cancun, Mexico, 27 September, 2010. Sociedad Mexicana di Ciencia y Tecnologia de Superices y Materiales.
5. Koç Üniversitesi, Department of Chemistry seminar, 22 November 2012; Bilkent University, Chemistry Department, 18 January 2013; “Role of Surface Chemistry in Photovoltaics” R. L. Opila, F. Fang, L. L. Costello, B. E. McCandless, D. Yang, A. Teplyakov, F. Tian.
6. 10<sup>th</sup> Kimyasal Fizik Kongresi, Ankara, Turkey 12 October 2012 and 3<sup>rd</sup> Pakistan-Turkey Chemistry Conference, Bursa, Turkey, 14 September 2012 (both invited), “Silicon/Organic

- Interfaces: Role of Surface Defects and Their Minimization in Photovoltaics," R. L. Opila, Dan Yang, L. L. Costello, N. Kotulak, F. Tian, A. Teplyakov.
7. University of New South Wales, Sydney, AU, School of Photovoltaics and Renewable Energy Engineering Seminar, "Role of Surfaces and Their Analysis in Photovoltaics," 23 March 2013.

### Courses Taught

- MSEG 804, Spring 2002, Spring 2004, Spring 2006, Spring 2008, Spring 2010, Spring 2011, Spring 2012, Spring 2014, Spring 2015, Spring 2016  
**Kinetics, Chemical Kinetics and Dynamics**, Steinfeld, Francisco, and Hase  
Chemical Kinetics, Diffusion, Rate of Phase Transitions
- MSEG 607, Fall 2002, Fall 2004, Fall 2006, Properties of Materials  
**Solid State Physics**, Kittel, **Solid State Physics**, Ashcroft and Merman  
Crystalline stucture, phonons, electronic structure
- MSEG 841, Fall 2013, Fall 2014, Fall 2015, Fall 2015  
**Solid State Physics**, Kittel, **Solid State Physics**, Ashcroft and Merman  
Crystalline structure, phonons, electronic structure
- MSEG 302, Spring 2003, Spring 2005, Spring 2007, Introduction to Materials Science  
**Materials Science and Engineering: An Introduction**, Callinan  
Structure of materials, kinetic, thermodynamic, structural properties
- MSEG 667, Fall 2003, Special Topics in Materials Science, Electronic Materials  
**Silicon VLSI Technology: Fundamentals, Practice and Modeling**, Plummer, Deal, and Griffin,  
Silicon-based integrated circuit materials and processing, optical fibers,  
Compound semiconductors including lasers and detectors
- MSEG 667, Fall 2004, Fall 2005, Special Topics in Materials Science, Nanoelectronics  
**Nanoelectronics and Information Technology**, Waser, ed.  
Quantum mechanics, next generation Si, organic and magnetic devices, interface with biology
- MSEG 667, Fall 2004, Special Topics in Materials Science, Fall Seminar Series
- MSEG 667, Fall 2007, Energy Sustainability
- MSEG 667, Spring 2009, Spring 2011, Topics in Renewable Energy
- MSEG 608, Fall 2010, Fall 2012, Properties of Materials

### Students

Korhan Demirkan	PhD	Interfaces between Organic Films and Electrodes for OLEDs (graduated 6/2008)
Ernest Addo	PhD	Screen-Printable Doped Self-Aligned Metallization for Solar Cell Fabrication (graduated 6/2004)
Anoop Mathew	PhD	Thin Oxide Films for Magnetic Tunnel Junctions (graduated 6/2008)
Lijie Bao	PhD	$(La_2O_3)_x(Al_2O_3)_{1-x}$ Films for High-k Dielectrics (graduated 6/2010)
Conan Weiland	PhD	Molecular Electronics on Si(111) (graduated 6/2010)
Clifford Yapp	MS	Growth of $CuIn_xGa_{1-x}(S_ySe_{1-y})_2$ for Photovoltaic Applications (graduated spring 2006)

Tiffany Denny	MS	Nanofabrication of ZnO (graduated MS, spring 2006)
Beverly Wright	PhD	Nanofabrication of ZnO (graduated 5/2011)
Michael Burrows	PhD	Role of H in Si-based Photovoltaics (graduated 6/2009)
Sarah Rickman	MS	Growth of CuIn <sub>x</sub> Ga <sub>1-x</sub> (S <sub>y</sub> Se <sub>1-y</sub> ) <sub>2</sub> for Photovoltaic Applications (graduated MS, spring 2006)
Fang Fang	PhD	Energy Band Alignment in Renewable Energy (graduated 7/2011)
Susan Huang	PhD	Liquid phase epitaxy for Photovoltaic Applications (graduated 10/2011)
Bhumika Chhabra	PhD	Passivation for high efficiency solar cells (graduated 8/2010)
Balakrishnam Jampana	PhD	GaN Solar Cells (graduated 8/2010)
Dan Yang	PhD	Low-k Materials for Integrated Circuits (graduated, August 2013)
Jonathon Church	PhD	Inverse Photoemission (graduated July 2015)
Luke Costello	MS	Surface Passivation for Photovoltaics (graduated August 2013)
Kevin Jones	PhD	Band Alignment in (Ag, Cu)(Ga, In)(S, Se) Solar Cells
Ken Schmeider	PhD	GaAsP/SiGi Tandem Solar Cells (graduated February 2013)
Nicole Kotulak	PhD	Induced Junction Solar Cells (graduated August 2014)
James Krajewski	PhD	Metal/polymer interfaces for organic electronics (will graduate 2016)
Xi Lin	PhD	Atomic Layer Etching
Bo Yuan	PhD	Light Trapping for Tandem PV
Meixi Chen	PhD	Organic Passivation and Induced Junctions in Silicon Photovoltaics
Glenn Catlin	PhD	Mechanics of Porous Low-k Materials for Integrated Circuits
Jimmy Hack	PhD	Hybrid Organic/Si Solar Cells
Moses Haimbodi	post-doc	
Guangming Liu	post-doc	MBE of GaSb Quantum Dots

## Grants

1. "Zinc Oxide Nanoelectronics," ARO, with Olufemi Olowolafe, \$46,900, 10/01/06-5/30/06
2. "International Opportunities for Scientists and Engineers," NSF, \$2000, 06/01/03-05/31/04
3. "Charge Transfer Between Semiconducting Substrates and Organic Molecules," ACS-PRF, \$80,000, 9/01/06-08/31/08
4. "IGERT: Sustainable Energy from Solar Hydrogen," with Christiana Honsberg, \$3,100,000, 10/01/06-12/31/10
5. "Advanced Nanoscale Thin Film & Bulk Materials Toward Thermoelectric Power Conversion Efficiencies of 30%," DARPA, with RTI, \$190,284, 04/01/08-03/31/11
6. "MRI: Fabrication of an Inverse Photoemission Spectrometer," NSF, with Rutgers and Brookhaven, \$189,753, 07/01/04-6/30/07
7. "Toward 50% Efficient Solar Cells," DARPA, \$200,000, 01/01/06 – 08/30/2008
8. "DURIP Acquisition of Nano-indententer," ARO, with Anette Karlsson and Olufemi Olowolafe, \$296,775, 07/01/06-06/30/09
9. "Improved Silicon Photovoltaic Module Technology," DNREC, subcontract with GE, \$50,000, 08/01/05-07/31/07.
10. "QESST," Energy Research Center, NSF/DOE, \$23,000,000 with Christiana Honsberg, ASU.
11. "GaAsP/SiGe Tandem Solar Cells," Australian Solar Institute, \$180,000,

12. "Collaborative Research: Development of Novel Nonlinear Optical Contrast for High-Resolution Morphological and Chemical: Imaging of Historical Artwork," NSF, \$87,913 9/1/2013 - 8/31/2016
13. "Large-Area Anodic Oxides for Silicon Solar Cell Passivation," University of Delaware Energy Institute, \$25,000, 9/1/2015-8/31/2016
14. "Hybrid fluorinated materials characterization," sub Seton Hall University / Porter Scientific / DOD, \$12,000, 10/15/2015 - 10/14/2016.

Have also received support from DuPont, ASM, GE, Lucent, Air Liquide and Ubiquitous Technologies. Co-founder of 510nano.

#### **Publications (h-index 36)**

1. "Materials characterization and the evolution of materials," J. O. Boyd, R. L. Opila, I. W. Boyd, E. N. Kaufmann, MRS Bulletin, 40, 1019-1033 (2015) doi: 10.1557/mrs.2015.271
2. "Photoluminescence analysis of a 16.8% efficient 18  $\mu\text{m}$  silicon solar cell," Lu Wang, Hongzhao Li, Chao Shen, Jianshu Han, Peinan Teng, Malcolm Abbott, Anthony Lochtefeld, Robert Opila, Allen Barnett, International Journal of Emerging Technology and Advanced Engineering, 5 (No 2), 8 – 14 (2015).
3. "Light Trapping in an 18  $\mu\text{m}$  Silicon Solar Cell with a Current Density of 34.5 mA/cm<sup>2</sup>," Lu Wang, Jianshu Han, Jiangjia Li, Alison Lennon, Anthony Lochtefeld, Andrew Gerger, Mark Carroll, Peinan Teng, Robert Opila, Allen Barnett, International Journal of Emerging Technology and Advanced Engineering, 5 (No 8) 7-15, (2015).
4. "Tandem GaAsP/SiGe on Si solar cells," Martin Diaz, Li Wang, Dun Li, Xin Zhao, Brianna Conrad, Anastasia Soeriyadi, Andrew Gerger, Anthony Lochtefeld, Chris Ebert, Robert Opila, Ivan Perez-Wurfl, Allen Barnett Solar Energy Materials and Solar Cells 143, 113-119 (2015) doi:10.1016/j.solmat.2015.06.033
5. "GaAsP on SiGe/Si material quality improvements with in-situ stress sensor and resulting tandem device performance," Kenneth J Schmieder, Andrew Gerger, Martin Diaz, Ziggy Pulwin, Michael Curtin, Li Wang, Chris Ebert, Anthony Lochtefeld, Robert L Opila, Allen Barnett, Materials Science in Semiconductor Processing 139, 614-620, (2015) doi:10.1016/j.mssp.2015.05.058.
6. "Optical constants of silicon germanium films grown on silicon substrates," Dun Li, Xin Zhao, Andrew Gerger, Robert Opila, Li Wang, Brianna Conrad, Anastasia H Soeriyadi, Martin Diaz, Anthony Lochtefeld, Allen Barnett, Ivan Perez-Wurfl, Solar Energy Materials and Solar Cells, 140, 69-76 (2015) doi:10.1016/j.solmat.2015.03.031.
7. "Examining the free radical bonding mechanism of benzoquinone and hydroquinone—methanol passivation of silicon surfaces," Nicole A Kotulak, Meixi Chen, Nikolas Schreiber, Kevin Jones, Robert L Opila Applied Surface Science 354B 469-474 (2015) doi:10.1016/j.apsusc.2015.02.127
8. "Understanding the role of buried interface charges in a metal-oxide-semiconductor stack of Ti/Al2O3/Si using hard x-ray photoelectron spectroscopy," J. R.Church, C. Weiland, R. L. Opila, Applied Physics Letters, 106, 171601, (2015) DOI: 10.1063/1.4919448.
9. "Characterization of the Microstructure of GaP Films Grown on {111} Si by Liquid Phase Epitaxy," S. R. Huang, X. S. Lu, A. Barnett, R. L. Opila, V. Mogili, D. A. Tanner, S. Nakahara, ACS Applied Materials and Interfaces, 6, 18626-18634 (2014) DOI: 10.1021/am503448g.
10. "Development of a 16.8% Efficient 18- $\mu\text{m}$  Silicon Solar Cell on Steel," L. Wang, A. Lochtefeld, J. S. Han, A. P. Gerger, M. Carroll, J. J. Ji, A. Lennon, H. Z. Li, R. Opila, A. Barnett, IEEE Journal of Photovoltaics, 4, 1397-1404 (2014) DOI: 10.1109/JPHOTOV.2014.2344769.
11. "Nondestructive compositional depth profiling using variable-kinetic energy hard X-ray photoelectron spectroscopy and maximum entropy regularization," C. Weiland, J. Krajewski, R. Opila, V. Pallem, C. Dussarrat, J. C. Woicik, Surface and Interface Analysis, 46, 4070417 (2014) DOI: 10.1002/sia.5517.
12. "Toward a tandem gallium phosphide on silicon solar cell through liquid phase epitaxy growth," N. A. Kotulak, M. Diaz, A. Barnett, R. L. Opila, Thin Solid Films, 556, 236-240 (2014) DOI: 10.1016/j.tsf.2014.01.073.
13. "Light-induced anodisation of silicon for solar cell passivation," J. Cui, X. Wang, R. Opila, Journal of Applied Physics, 114, 184101 (2013), doi [/10.1063/1.4829701](https://doi.org/10.1063/1.4829701) [Q1; IF 2.22; Cited 0]

14. "Band-Bending at Buried SiO<sub>2</sub>/Si Interface Probed by XPS," M. Copuroglu, J. Sezen, R. L. Opila, S. Suzer, ACS Applied Materials and Interfaces, 5, 5875–5881 (2013) DOI: 10.1021/am401696e [Q1; IF 5.008; Cited 0]
15. "Quantification of trap state densities in GaAs heterostructures grown at varying rates using intensity-dependent time resolved photoluminescence," C. R. Haughn, K. J. Schmeider, J. M. O. Zide, A. Barnett, C. Ebert, R. Opila, and M. F. Doty, Applied Physics Letters, 102, 182108 (2013) doi: 10.1063/1.4802841 [Q1; IF 3.794, Cited 0].
16. "The photodegradation of cadmium yellow paints in Henri Matisse's Le Bonheur de vivre (1905 – 1906)," J. L. Mass, R. L. Opila B. Buckley, M. Cotte, J. Church, A. Mehta, Applied Physics A, Materials Science and Processing, 111, 59-68 (2013) DOI 10.1007/s00339-012-7418-0 [Q2; IF 1.545, Cited 4]
17. "Investigating Voltage as a Function of the Reduced Junction Area for Thin Silicon Solar Cells That Utilize Epitaxial Lateral Overgrowth," R. Hao, C. P. Murcia, C. Leitz, A. P. Gerger, A. Locktefeld, M. Curtin, K. Shreve, R. Opila, A. Barnett IEEE Journal of Photovoltaics, 111, 59-68 (2013) DOI 10.1109/JPHOTOV.2012.2211999 [Q1 ; IF 2.356; cited 0]
18. "Design, fabrication and analysis of germanium:silicon solar cells in a mult-junction concentrator system, Y. Wang, A. P. Gerger, A. Locktefeld, L. Wang, C. Kerestes, R. Opila, A. Barnett, Solar Energy Materials and Solar Cells, 108, 146-155 (2013) DOI 10.1016/j.solmat.2012.08.016 [Q1; IF 4.630; Cited 0]
19. "Development of low-k precursors for next generation IC manufacturing," Doniat, Francois; Anderson, Curtis; Dussarrat, Christian, McAndrew, James, Opila, Robert, Wright, Beverly, Yang Dan; Microelectronics Engineering, **92**, 34 -37 (2012). DOI: 10.1016/j.mee.2011.05.040 [Q3; IF 1.224; Cited 0]
20. "Corrosion of RoHS-Compliant Surface Finishes in Corrosive Mixed Flowing Gas Environments," Hannigan, K.; Reid, M.; Collins, M. N., Dalton, E., Xu, C., Wright, B., Demirkan, K., Opila, RL, Reents, WD, Franey, JP, Fleming DA, Punch, J: Journal of Electronics Materials, **41**, 611-623 (2012). DOI: 10.1007/s11664-011-1799-2 [Q2; IF 1.635; Cited 0]
21. "Chemical and Electrical Passivation of Si(111) Surfaces," Tian, Fangyuan; Yang, Dan; Opila, Robert L.; Teplyakov, Andrew; Applied Surface Science, **258**, 3019-3026 (2012). DOI: **10.1016/j.apsusc.2011.11.030** [Q2; IF 2.112; Cited 8]
22. "Optical absorption dependence on composition and thickness of In<sub>x</sub>Ga<sub>1-x</sub>N (0.05<x<0.22) grown on GaN/sapphire," Jampana, B. R., Weiland, C. R., Opila, R. L., Ferguson, I. T. Honsberg, C. B., Thin Solid Films, Volume 520, Issue 22, 1 September 2012, Pages 6807-6812. [Q2; IF 1.604; Cited 2]
23. "Binding of styrene on silicon (111)-7 × 7 surfaces as a model molecular electronics system," Weiland, C. R., Yang, L., Doren, D. J., Menning, C. A., Skliar, D., Willis, B. G., Chen, J. G., Opila, R. L., Journal of Vacuum Science and Technology A:, Vacuum, Surfaces and Films, Volume 30, Issue 3, May 2012, Article number 031401. [Q3; IF 1.267; Cited 0]
24. "Surface characterization of quinhydrone-methanol and iodine-methanol passivated silicon substrates using x-ray photoelectron spectroscopy," Chhabra, Bhumiqa; Weiland, Conan; Opila, Robert L.; Honsberg, Christiana B., Physica Status Solidi A: Applications and Materials Science (2011), 208(1), 86-90. [Q2; 1.469; Cited 3]
25. "Preparation of clean Bi<sub>2</sub>Te<sub>3</sub> and Sb<sub>2</sub>Te<sub>3</sub> thin films to determine alignment at valence band maxima," Fang, Fang; Opila, Robert L.; Venkatasubramanian, Rama; Colpitts, Thomas, Journal of Vacuum Science & Technology, A: Vacuum, Surfaces, and Films (2011), 29(3), 031403/1-031403/5. [Q2; IF 1.432; Cited 4]
26. "Use of Sb spray for improved performance of InAs/GaAs quantum dots for novel photovoltaic structures," Bremner, Stephen P.; Nataraj, Latha; Cloutier, Sylvain G.; Weiland, Conan; Pancholi, Anup; Opila, Robert Solar Energy Materials & Solar Cells (2011), 95(7), 1665-1670. [Q1; IF 4.630; Cited 3]
27. "Wet Etching and Surface Analysis of Chemically Treated InGaN Films," Karar, N.; Opila, R.; Beebe, T. Journal of the Electrochemical Society (2011), 158(6), D342-D350. [Q2; IF 2.588; Cited 2]
28. "Scanning Tunneling Microscopy and X-ray Photoelectron Spectroscopy Studies of Graphene Films Prepared by Sonication-Assisted Dispersion," Polyakova, Elena Y.; Rim, Kwang-Taeg; Eom, Dae-Jin; Douglass, Keith; Opila, Robert L.; Heinz, Tony F.; Teplyakov, Andrew V.; Flynn, George W., ACS Nano, 5, 6102-6108 (2011). [Q1; IF 12.062; Cited 5]
29. Corrosion of Cu under highly corrosive environments Demirkan, K.; Derkits, G. E., Jr.; Fleming, D. A.; Franey, J. P.; Hannigan, K.; Opila, R. L.; Punch, J.; Reents, W. D., Jr.; Reid, M.; Wright, B.; Xu, C; Journal of the Electrochemical Society (2010), 157(1), C30-C35. doi: 10.1149/1.3258288 [Q2; IF 2.588; Cited 5]
30. "Conduction mechanism of sputtered BaTiO<sub>3</sub> film on Ni substrate," Bao, Lijie; Ryley, James; Li, Zhigang; Wilker, Charles; Zhang, Lei; Reardon, Damien; Opila, Robert, Journal of Applied Physics (2009), 106(11), 114114/1-114114/4. [Q1; IF 2.22; Cited 8]

31. "Design and realization of wide-band-gap (~2.67 eV) InGaN p-n junction solar cell," Jampana, Balakrishnam R.; Melton, Andrew G.; Jamil, Muhammad; Faleev, Nikolai N.; Opila, Robert L.; Ferguson, Ian T.; Honsberg, Christiana B., IEEE Electron Device Letters (2010), 31(1), 32-34. [Q1; IF 2.789; Cited 25]
32. "High effective minority carrier lifetime on silicon substrates using quinhydrone-methanol passivation," Chhabra, Bhumika; Bowden, Stuart; Opila, Robert L.; Honsberg, Christiana B. Applied Physics Letters (2010), 96(6), 063502/1-063502/3 [Q1; IF 3.794, Cited 11].
33. "Promising Thermoelectric Properties of Commercial PEDOT-PSS Materials and Their Be<sub>2</sub>Te<sub>3</sub> Powder Composites, Zhang, B.; Sun, J.; Katz, H. E.; Fang, F.; Opila, R. L. ACS Applied Materials & Interfaces (2010), 2(11), 3170-3178. [Q1; IF 5.008; Cited 50]
34. "Surface cleaning procedures for thin films of indium gallium nitride grown on sapphire," Douglass, K.; Hunt, S.; Teplyakov, A.; Opila, R. L., Applied Surface Science (2010), 257(5), 1469-1472. [Q2; IF 2.112; Cited 2]
35. "Comparison of the sputter rates of oxide films relative to the sputter rate of SiO<sub>2</sub>," Baer, D. R.; Engelhard, M. H.; Lea, A. S.; Nachimuthu, P.; Droubay, T. C.; Kim, J.; Lee, B.; Mathews, C.; Opila, R. L.; Saraf, L. V.; et al. Journal of Vacuum Science & Technology, A: Vacuum, Surfaces, and Films (2010), 28(5), 1060-1072. [Q2; IF 1.432; Cited 18]
36. "Understanding tunnel magnetoresistance during thermal annealing in MgO-based junctions with CoFeB electrodes," Wang, W. G.; Ni, C.; Miao, G. X.; Weiland, C.; Shah, L. R.; Fan, X.; Parson, P.; Jordan-Sweet, J.; Kou, X. M.; Zhang, Y. P.; et al Physical Review B: Condensed Matter and Materials Physics (2010), 81(14), 144406/1-144406/6. [Q1; IF 3.767; Cited 15]
37. "Effects of boron and phosphorus doping on the photoluminescence of self-assembled germanium quantum dots," Sustersic, N., Nataraj, L., Weiland, C., Coppinger, M., Shaleev, M. V., Novikov, A. V., Opila, R., Cloutier, S.G., Kolodzey, J., Applied Physics Letters, Volume 94, 2009, Article number 183103. [Q1; IF 3.794, Cited 4]
38. "Reactions of aromatic bifunctional molecules on silicon surfaces: nitrosobenzene and nitrobenzene," Perrine, K. A., Leftwich, T. R., Weiland, C. R., Madachik, M. R., Opila, R. L. Teplyakov, A. V., Journal of Physical Chemistry C, Volume 113, 2009, pages 6643-6653. [Q1; IF 4.814; Cited 14]
39. "Correlation of crystalline defects with photoluminescence of InGaN layers," Faleev, N., Jampani, B., Jani, O., Yu, H. Opila, R. Ferguson, I. Honsberg, C., Applied Physics Letters, Volume 95, Issue 5, 2009, Article number 051915, DOI: 10.1063/1.3202409 [Q1; IF 3.794, Cited 13]
40. "Report on the 47th IUVSTA Workshop 'Angle-Resolved XPS: the current status and future prospects for angle-resolved XPS of nano and subnano films,'" A. Herrera-Gomez, J. T. Grant, P. J. Cumpson, M. Jenko, F. S. Aguirre-Tostado, C. R. Brundle, T. Conard, G. Conti, C. S. Fadley, J. Fulghum, K. Kobayashi, L. K'ov' er, H. Nohira, R. L. Opila, S. Oswald, R. W. Paynter, R. M. Wallace, W. S. M. Werner and J. Wolstenholmer, *Surf. Interface Anal.* 2009, 41, 840–857, DOI: 10.1002/sia.3105 [Q3; IF 1.220; Cited 19]
41. "Adsorption and Reaction of HfCl<sub>4</sub> with H<sub>2</sub>O terminated Si(100)-2x1," B. Willis, A. Mathew, L. S. Wielunski, and R. L. Opila, Journal of Physical Chemistry C, 112, 1994-2003 (2008). [Q1; IF 4.814; Cited 5]
42. "Role of Hydrogen Bonding Environment in Amorphous Silicon Films for Passivation of Crystalline Silicon Based Photovoltaic Devices," M. Burrows, U. Das, R. Opila, S. De Wolf, and R. Birkmire, Journal of American Vacuum Society A, 26, 683-687, (2008). DOI 10.1116/1.2897929 [Q2; IF 1.432; Cited 21]
43. "Room-temperature chemical vapor deposition of aluminum and aluminum oxides on alkanethiolate self-assembled monolayers," Lu, P., Demirkan, K., Opila, R. L., Walker, A. V., Journal of Physical Chemistry C, Volume 112, Issue 6, 14 February 2008, Pages 2091-2098. [Q1; IF 4.814; Cited 7]
44. "Reactivity and morphology of vapor-deposited Al/polymer interfaces for organic semiconductor devices," Demirkan, K., Mathew, A., Weiland, C., Reid, M., Opila, R. L., Journal of Applied Physics, Volume 103, Issue 3, 2008, Article number 034505 [Q1; IF 2.22; Cited 12]
45. "Energy level alignment at organic semiconductor/metal interfaces: Effect of polar self-assembled monolayers at the interface," Demirkan, K., Mathew, A., Weiland, C., Yao, Y., Rawlett, A. M., Tour, J. M., Opila, R. L., Journal of Chemical Physics, Volume 128, Issue 7, 2008, Article number 074705. [Q1; IF 3.164; Cited 16]
46. "Microstructure, magnetic, and spin-dependent transport properties of (Zn,Cr)Te films fabricated by magnetron sputtering," Wang, W. G., Yee, K. J., Kim, D. H., Han, K. J. Wang, X. R., Ni, C., Moriyama, T., Mathew, A. Opila, R., Zhu, T., Xiao, J. Q., Physical Review B—Condensed Matter and Materials Physics, Volume 77, 2008, Article 155207. [Q1; IF 3.767; Cited 2]
47. Doped self-aligned metallization for solar cells. Addo, Ernest A.; Shah, S. Ismat; Opila, Robert; Barnett, Allen M.; Allison, Kevin; Sulima, Oleg. Journal of Materials Research (2004), 19, 986-995 (2004). [Q2; IF 1.713; Cited 1]

48. X-ray photoelectron spectroscopy of nitromethane adsorption products on Si(100). A model for N 1s core-level shifts in silicon oxynitride films. Eng, J., Jr.; Hubner, I. A.; Barriocanal, J.; Opila, R. L.; Doren, D. J. *Journal of Applied Physics*, 95, 1963-1968 (2004). [Q1; IF 2.22; Cited 20]
49. Wet chemical cleaning of InP surfaces investigated by *in situ* and *ex situ* infrared spectroscopy. Pluchery, O.; Chabal, Y. J.; Opila, R. L.. *Journal of Applied Physics*, 94, 2707-2715 (2003).
50. Heteroepitaxial copper phthalocyanine on Au(0 0 1) studied by high-resolution X-ray photoelectron spectroscopy. Park, Kenneth T.; Miller, Alfred; Klier, Kamil; Opila, Robert L.; Rowe, Jack E., *Surface Science*, 529(3), L285-L292 (2003).
51. Investigation of fluorocarbon plasma deposition from c-C4F8 for use as passivation during deep silicon etching, C. B. Labelle, V. M. Donnelly, G. R. Bogart, R. L. Opila, and A. Kornblit, *Journal of Vacuum Science & Technology A: Vacuum, Surfaces, and Films -- November 2004 -- Volume 22, Issue 6*, pp. 2500-2507
52. Plasma deposition of fluorocarbon thin films from *c*-C4F8 using pulsed and continuous rf excitation C. B. Labelle, R. L. Opila, and A. Kornblit, *Vacuum, Surfaces, and Films -- January 2005 -- Volume 23, Issue 1*, pp. 190-196
53. Wet chemical cleaning of plasma oxide grown on heated (001) InP surfaces, B. Lita, O. Pluchery, R. L. Opila, Y. J. Chabal, G. Bunea, J. P. Holman, E. J. Bekos *Journal of Vacuum Science & Technology B: Microelectronics and Nanometer Structures -- July 2004 -- Volume 22, Issue 4*, pp. 1885-1892
54. Thin Films and Interfaces in Microelectronics: Composition and Chemistry as a Function of Depth, J. Eng and R. L. Opila, *Progress in Surface Science*, 69, 125-163, (2002).
55. Material and Electrical Characterization of Carbon-Doped Ta<sub>2</sub>O<sub>5</sub> Films for Embedded Dynamic Random Access Memory Applications, K. Chu, J. P. Chang, M. L. Steigerwald, R. M. Fleming, R. L. Opila, D. V. Lang, R. B. van Dover, and C. D. W. Jones, *Journal of Applied Physics*, 91, 308-316 (2002).
56. Bond Insertion, Complexation, and Penetration Pathways of Vapor-Deposited Aluminum Atoms with HO- and CH<sub>3</sub>-Terminated Organic Monolayers, G. L. Fisher, A. V. Walker, A. E. Hooper, T. B. Tighe, K. B. Bahnck, H. T. Skriba, M. D. Reinard, B. C. Haynie, R. L. Opila, N. Winograd, and D. L. Allara, *Journal of the American Chemical Society*, 124, 5528-5541 (2002).
57. Materials Characterization of Alternative Gate Dielectrics, B. Busch, O. Pluchery, Y. J. Chabal, D. A. Muller, R. L. Opila, J. R. Kwo, and E. Garfunkel, *MRS Bulletin*, 27, 206- 211 (2002).
58. A Century of Dielectric Science and Technology, Robert L. Opila and Dennis W. Hess, *Journal of the Electrochemical Society*, 150, S1-S10 (2003).
59. Looking at trace impurities on silicon wafers with synchrotron radiation, Baur, Katharina; Brennan, Sean; Pianetta, Piero; Opila, Robert, *Analytical Chemistry* 74, 608A-616A (2002).
60. Photoemission study of Zr- and Hf-silicates for use as high-k oxides: Role of second nearest neighbors and interface charge. Opila, R. L.; Wilk, G. D.; Alam, M. A.; van Dover, R. B.; Busch, B. W *Applied Physics Letters* 81, 1788-1790 (2002).
61. Vibrational study of indium phosphide oxides. Pluchery, Olivier; Eng, Joseph; Opila, Robert L.; Chabal, Yves J., *Surface Science* (2002), 502-503 75-80 (2002).
62. Thin films and interfaces in microelectronics: composition and chemistry as function of depth. Opila, Robert L.; Eng, Joseph, Jr., *Progress in Surface Science*, 69, 125-163 (2001).
63. Infrared Spectroscopic Analysis of the Si/SiO<sub>2</sub> Interface Structure of Thermally Oxidized Silicon, K. T. Queeney, M. K. Weldon, J. P. Chang, Y. J. Chabal, A. B. Gurevich, J. Sapjeta, R. L. Opila, *J. Appl. Phys.*, 87, 1322-1330 (2000).
64. The Interaction of Vapor-deposited Al Atoms with CO<sub>2</sub>H Groups at the surface of a Self-Assembled Alkanethiolate Monolayer on Gold, G. L. Fisher, A. E. Hooper, R. L. Opila, D. L. Allara, N. Winograd, *J. Phys. Chem. B*, 104, 3267 – 3273 (2000).
65. Profiling Nitrogen in Ultrathin Silicon Oxynitrides with Angle-Resolved X-ray Photoelectron Spectroscopy, J. P. Chang, M. L. Green, V. M. Donnelly, R. L. Opila, J. Eng, J. Sapjeta, P. J. Silverman, B. Weir, H. C. Lu, T. Gustaffson, E. Garfunkel, *J. Appl. Phys.*, 87, 4449 – 4455 (2000).
66. Properties of High  $\kappa$  Gate Dielectrics Gd<sub>2</sub>O<sub>3</sub> and Y<sub>2</sub>O<sub>3</sub> for Si, J. Kwo, M. Hong, A. R. Kortan, K. L. Queeney, Y. J. Chabal, R. L. Opila, D. A. Muller, S. N. G. Chu, B. J. Sapjeta, T. S. Lay, J. P. Mannaerts, T. Boone, H. W. Krautter, J. J. Krajewski, A. M. Sergent, J. M. Rosamilia, *J. Appl. Phys.*, 89, 3920-3927 (2001).
67. The Evolution of Chemical Oxides into Ultrathin Oxides: A Spectroscopic Characterization, J. Eng, R. L. Opila, J. M. Rosamilia, B. J. Sapjeta, Y. J. Chabal, T. Boone, R. Masaitis, T. Sorsch, M. L. Green, Diffus. Defect Data, Pt B, 76-77, 145-148 (2000).

68. Passivation of GaAs using  $(\text{Ga}_2\text{O}_3)_{1-x}(\text{Gd}_2\text{O}_3)_x$ ,  $0 < x < 1.0$ , J. Kwo, D. W. Murphy, M. Hong, R. L. Opila, J. P. Mannaerts, A. M. Segent, R. L. Masaitis, *Appl. Phys. Letters*, 75, 1116 - 1118 (1999).
69. Thermal Stability of  $\text{Ta}_2\text{O}_5$  in metal-oxide-metal capacitor structures, J. P. Chang, M. L. Steigerwald, R. M. Fleming, R. L. Opila, G. B. Alers, *Appl. Phys. Letters*, 74, 3705 - 3707 (1999).
70. W-Polyicide Gates with a Thin Polysilicon Layer: Microstructure and Resistivity, Y. O. Kim, J. Bevk, M. Furtsch, G. E. Georgiou, W. Mansfield, R. Masaitis, R. Opila, P. J. Silverman, *Diffus. Defect Data B, Solid State Phenom.*, 67 -68, 583 - 587 (1999).
71. The Interaction Between Vapor-Deposited Al Atoms and Methylester Terminated Self-Assembled Monolayers Studied By Time-Of-Flight Secondary Ion Mass Spectroscopy, X-ray Photoelectron Spectroscopy and Infrared Reflectance Spectroscopy, G. L. Fisher, A. Hooper, R. L. Opila, D. R. Jung, D. L. Allara, N. Winograd, *J. Electron Spectroscopy and Rel. Phenomena*, 98 - 99, 139 - 48 (1999).
72. Interfacial Reaction and Thermal Stability of  $\text{Ta}_2\text{O}_5/\text{TiN}$  for Metal Electrode Capacitors, J. P. Chang, R. L. Opila, G. B. Alers, M. L. Steigerwald, H. C. Lu, E. Garfunkel, and T. Gustafsson, *Sol. State Technol.*, 42, 43 (1999).
73. Thermal Evolution of Impurities in Wet Chemical Silicon Oxides, A. B. Gurevich, M. K. Weldon, Y. J. Chabal, R. L. Opila, and J. Sapjeta, *Appl. Phys. Letters*, 74, 1257 - 1259 (1999).
74. The Interface Formation of Copper and Low Dielectric Constant Fluoro-polymer: Plasma surface modification and its Effect on Copper Diffusion, M. Du, R. L. Opila, V. M. Donnelly, J. Sapjeta, and T. Boone, *J. Appl. Phys.*, 85, 1496 - 1502 (1999).
75. Introduction to the Dielectric Society and Technology Division, R. L. Opila, *Electrochemical Society Interface*, 8, 19, 46 (1999).
76. Passivation of GaAs Using Gallium-Gadolinium Oxides, J. Kwo, D. W. Murphy, M. Hong, J. P. Mannaerts, R. L. Opila, R. L. Masaitis, A. M. Sergent, *J. Vac. Sci. Technol. B*, 17, 1294 - 1296 (1999).
77. X-Ray Photoelectron Study of Gate Oxides and Nitrides, R. L. Opila, J. P. Chang, M. Du, J. Bevk, Y. Ma, M. Weldon, Y. Chabal, and A. Gurevich, *Diffus. Defect Data, Pt B*, 65-66, 257 - 260 (1999).
78. Integration of Flourinated Amorphous Carbon as Low-Dielectric Constant Insulator: Effects of Heating and Deposition of Tantalum Nitride, J. P. Chang, M. L. Steigerwald, R. M. Fleming, R. L. Opila, G. R. Alers, *J. Vac. Sci. Technol. A*, 17, 2969 - 2974 (1999).
79. Chemical Effects of Methyl and Methyl Ester Groups on the Nucleation and Growth of Vapor -Deposited Aluminum Films, A. Hooper, G. L. Fisher, K. Konstadinidis, D. Jung, H. Nguyen, R. Opila, R. W. Collins, N. Winograd, D. L. Allara, *J. Am. Chem. Soc.*, 121, 8052 – 8064 (1999).
80. Structural Properties of Thin Films of High Dielectric Constant Materials on Silicon, H. C. Lu, N. Yasuda, E. Garfunkel, T. Gustafsson, J. P. Chang, R. L. Opila, G. Alers, *Microelectronic Engineering*, 48, 287-290 (1999).
81. A  $\text{Ga}_2\text{O}_3$  Passivation Technique Compatible with GaAs Device Processing, M. Hong, M. Passlack, J. P. Mannaert, T. D. Harris, M. L. Schnoes, R. L. Opila and H. W. Krautter, *Solid State Electronics*, 41, 643 (1997).
82. Effects of Surface Hydration on the Deposition of Silane Monolayers on Silica Optical Fibers, R. L. Opila, J. D. Legrange, J. L. Markham, G. Heyer, and C. M. Schroeder, *J. Adhesion Science and Technology*, 11, 1 - 10 (1997).
83. Low Dit, Thermodynamically Stable  $\text{Ga}_2\text{O}$  -GaAs Interfaces: Fabrication, Characterization and Modelling, M. Passlack, M. Hong, J. P. Mannaerts, R. L. Opila, S. N. G. Chu, N. Moriya, F. Ren, J. R. Kwo, *IEEE Trans. Electron Devices*, 44, 214 - 225 (1997).
84. Dielectric-Assisted Trilayer Lift-Off Process for Improved Metal Definition, R. W. Ryan, R. F. Kopf, R. A. Hamm, R. J. Malik, R. Masaitis, R. Opila, *J. Vac. Sci. Technol. B*, 16, 2759 - 2762 (1998).
85. Interface Formation Between Metals (Cu, Ti) and Low Dielectric Constant Fluoropolymer, M. Du, R. L. Opila, C. Case, *J. Vac. Sci. Technol. A*, 16, 155 - 162 (1998).
86. Thermodynamic and photochemical stability of low interface state density  $\text{Ga}_2\text{O}_3$ -GaAs structures fabricated by in situ molecular beam epitaxy. M. Passlack, Minghwei Hong, J. P. Mannaerts, R. L. Opila, Fan Ren, *Applied Physics Letters*, 69, 302 (1996).
87. Electrochemical and X-ray Photoelectron Spectroscopy Characterization of Surface-Films on  $\text{MmNi(3.5)Al(0.8)Co(0.7)}$ , M. E. Fiorino, R. L. Opila, K. Konstadinidis, W. C. Fang, *Journal of the Electrochemical Society*, 143, 2422-2428 (1996).
88. GaAs Surface Passivation using In-situ Oxide Deposition, M. Passlack, M. Hong, R. L. Opila, J. P. Mannaerts, J. R. Kwo, *Appl. Surf. Sci.*, 104, 441 - 447 (1996).

89. Epitaxial Growth and Magnetic Behavior of NiFeO<sub>4</sub>S. Venzke, R. B. van Dover, J. M. Phillips, E. M. Gyorgy, T. Siegrist, C.-H. Chen, D. Werder, R. M. Fleming, R. J. Felder, E. Coleman, and R. Opila, *Journal of Materials Research*, 11, 1187 (1996).
90. An in-situ X-ray Photoelectron Study of the Interaction Between Vapor-Deposited Ti Atoms and Functional Groups at the Surfaces of Self-Assembled Monolayers, P. Konstadinidis, P. Zhang, R. L. Opila, and D. L. Allara, *Surface Science*, 338, 300 (1995).
91. In-situ XPS Study of the Aluminum/Poly(p-Phenylenevinylene) Interfaces, K. Konstadinidis, F. Papadimitrakopoulos, M. Galvin-Donoghue, R. L. Opila, *Journal of Applied Physics*, 77, 5642 (1995)
92. Thermal Stability of Azole Coated Copper Surfaces, R. L. Opila, H. W. Krautter, B. R. Zegarski, L. H. Dubois, and G. W. Wenger, *Journal of the Electrochemical Society*, 142, 4074 (1995).
93. Photo-Induced Cross Linking and Decomposition of C<sub>60</sub> in the Presence of Nitric Oxide (NO), K. B. Lyons, A. F. Hebard, D. Inniss, R. L. Opila, H. L. Carter, R. C. Haddon, *Journal of Physical Chemistry*, 99, 16516 (1995).
94. Stress Free and Moisture Insensitive SiO<sub>x</sub> Dielectric Films Formed By Molecular Beam Epitaxy, N. Chand, J. W. Osenbach, R. R. Kola, R. L. Opila, R. B. Comizzoli, H. W. Krautter, A. M. Sergent, H. S. Luftman, and W.-T. Tsang, *Journal of Applied Physics*, 78, 3315 (1995).
95. In-situ Vapor Phase Pre-Gate Oxide Cleaning and Its Effects on Metal-Oxide-Semiconductor Device Characteristics, Y. Ma, M. L. Green, K. Torek, J. Ruzylo, R. L. Opila, K. Konstadinidis, D. Siconolfi, D. Brasen, *Journal of the Electrochemical Society*, 142, L217-L219 (1995).
96. Electrochemical Aspects of Corrosion-Resistance and Etching of Metallizations for Microelectronics, R. B. Comizzoli, R. P. Frankenthal, K. J. Hanson, K. Konstadinidis, R. L. Opila, J. Sapjeta, J. D. Sinclair, K. M. Takahashi, A. L. Frank, A. O. Ibdunni, *Materials Science and Engineering A-Structural Materials Properties Microstructure and Processing*, 198, 153 (1995).
97. Aspects of TiN and Ti Deposition in an ECR Plasma Enhanced CVD, A. Weber, R. Nikulski, C.-P. Klages, M.E. Gross, R. M. Charatan, R. L. Opila, W. L. Brown, *Applied Surface Science*, 91, 314 (1995).
98. Low -temperature Plasma Etching of GaAs, AlGaAs, and AlAs. J. A. Gregus, R. A. Gottscho, M. F. Vernon, G. R. Scheller, W. S. Hobson, R. L. Opila, and E. Yoon, *Plasma Chemistry and Plasma Processing*, 13, 521 (1993).
99. Corrosion Protection of Copper Using Organic Solderability Preservatives. I. Artaki, U. Ray, H. M. Gordon, and R. L. Opila, *Circuit World*, 19, 40 (1993).
100. Characterization of the Oxidation of Tantalum Nitride, A. O. Ibdunni, R. L. Masaitis, R. L. Opila, A. J. Davenport, H. S. Isaacs, J. A. Taylor, *Surface and Interface Analysis*, 20, 559 (1993).
101. X-ray Photoelectron Study of Chemical Interactions at Ti/Polymer Interfaces, K. Konstadinidis, R. L. Opila, J. A. Taylor, and A. C. Miller, *Journal of Adhesion*, 46, 197 (1994).
102. Properties of Al<sub>2</sub>O<sub>3</sub> Optical Coatings on GaAs produced by oxidation of epitaxial AlAs/GaAs films, E. F. Schubert, M. Passlack, H. Hong, J. Mannaerts, R. L. Opila, L. Pfieffer, K. W. West, C. G. Bethea, and G. J. Zydzik, *Applied Physics Letters*, 64, 2976 (1994).
103. Dielectric Properties of Electron-Beam Deposited Ga<sub>2</sub>O<sub>3</sub> Films, M. Passlack, N. E. J. Hunt, E. F. Schubert, G. J. Zydzik, H. Hong, J. Mannaerts, R. L. Opila, R. J. Fisher, *Applied Physics Letters*, 64, 2715 (1994).
104. The Role of Carbonyl Groups in the Photoluminescence of Poly(p-Phenylenevinylene), F. Papadimitrakopoulos, M. Galvin, K. Konstadinidis, T. M. Miller, R. L. Opila, E. A. Chandross, *Chem Mater.*, 6, 1563 (1994).
105. Polymer-metal (oxide) interfaces, F. J. Boerio, G. D. Davis, J. E. deVries, C. E. Miller, K. L. Mittal, R. L. Opila, H. K. Yasuda, *Critical Reviews in Surface Chemistry*, 3, 81-99, (1993).
106. Formation of Indium Phosphide from In(CH<sub>3</sub>)<sub>3</sub> and P(Si(CH<sub>3</sub>)<sub>3</sub>), S. M. Stuczynski, R. L. Opila, P. Marsh, J. G. Brennan, and M. L. Steigerwald, *Chemistry of Materials*, 3, 379 (1991).
107. Crystallography and Composition of Some New Potassium-Neodymium Silicates, S. M. Haile, B. J. Wuensch, R. A. Laudise, R. L. Opila, T. Siefrist, and B. M. Foxman, *Transactions of the American Crystallographic Association*, 27, 77 (1991).
108. Fabrication of n-native oxide/p-ZnTe heterojunctions by the Anodic Oxidation of ZnTe MBE Layers, A. Sher, R. D. Feldman, R. F. Austin, R. L. Opila, R. L. Masaitis, J. L. Zyskind, and J. W. Sulhoff, *Journal of Electronic Materials*, 21, 653 (1992).
109. Measurement of the Surface Electrical Potential in A Planar Avalanche Photodiode Near Breakdown, R. L. Opila, L. Marchut, and J. N. Hollenhorst, *Journal of the Electrochemical Society*, 137, 703 (1990).
110. Chemical Shifts in the MNN Auger Spectra of Cd, In, Sn, Sb, and Tb, L. C. Lynn and R. L. Opila, *Surface and Interface Analysis*, 15, 180 (1990).

111. Nucleation and Growth of CdSe on ZnS Quantum Crystallite Seeds, and vice versa, in Inverse Micelle Media, A. R. Kortan, R. Hull, R. L. Opila, M. G. Bawendi, M. L. Steigerwald, P. J. Carroll, and L. E. Brus, *Journal of the American Chemical Society*, 112, 1327 (1990).
112. Focused Ion Beam Stimulated Deposition of Aluminum from Trialkylamine Alanes. M. E. Gross, L. R. Harriot, R. L. Opila, *Journal of Applied Physics*, 68, 4820 (1990).
113. Wear Resistance of Nickel and Nickel Phosphorus Alloy Electrodeposits, C. A. Holden, R. L. Opila, H. H. Law, and G. R. Crane, *IEEE Transactions on Components, Hybrids, and Manufacturing Technology*, 12, 64 (1989).
114. Acidic Vapors Above Saturated Salt Solutions Commonly Used for Control of Humidity, R. L. Opila, C. J. Weschler, R. Schubert, *IEEE Transactions on Components, Hybrids, and Manufacturing Technology*, 12, 114 (1989).
115. An Auger Investigation of the Effects of Rapid Thermal Annealing of GaAs on Si with or without intermediate Ge Layers, R. L. Opila, M. A. Awal, E. H. Lee, and R. M. Lum, *Journal of Vacuum Science and Technology*, A7, 1558 (1989).
116. Crystal Growth and Substitutional Chemistry of  $Pb_2Sr_2MCu_3O_8$ , L. F. Schneemeyer, R. J. Cava, A. C. James, P. Marsh, T. Siegrist, J. V. Waszczak, J. J. Krajewski, W. P. Peck, R. L. Opila, S. H. Glarum, J. H. Marshall, R. Hull, and J. M. Bonar, *Chemistry of Materials*, 1, 548 (1989).
117. Factors for Producing Low contact Resistance of Nickel Phosphorous Alloys, C. A. Holden, H. H. Law, and R. L. Opila, *Plating and Surface Finishing*, 76, 46 (1989).
118. Origin of Defects in (111) HgTe Grown by Molecular Beam Epitaxy, R. D. Feldman, S. Nakahara, R. L. Opila, R. F. Austin, and T. Boone, *Journal of Crystal Growth*, 98, 581 (1989).
119. Growth and Structural Characterization of Superconducting  $Ba_{1-x}K_xBiO_3$  Single Crystals, L. F. Schneemeyer, J. K. Thomas, T. Siegrist, B. Batlogg, L. W. Rupp, R. L. Opila, R. J. Cava, and D. W. Murphy, *Nature*, 335, 421 (1988).
120. Low-temperature Deposition of Zirconium and Hafnium Boride Films by Thermal Decomposition of Metal Borohydrides ( $M(BH_4)_4$ ), A. L. Wayda, L. F. Schneemeyer, and R. L. Opila, *Applied Physics Letters*, 53, 361 (1988).
121. Very High Mobility HgTe Films Grown on GaAs Substrates by Molecular Beam Epitaxy, R. D. Feldman, M. Oron, R. F. Austin, and R. L. Opila, *Journal of Applied Physics*, 63, 2872 (1988).
122. New Z-Direction Anisotropically Conductive Composites, S. Jin, R. C. Sherwood, J. J. Mottine, T. H. Tiefel, R. L. Opila, and J. A. Fulton, *Journal of Applied Physics*, 64, 6008 (1988).
123. Electrical Conduction Mechanism in Semi-Insulating Polycrystalline Films. R. B. Comizzoli and R. L. Opila, *Journal of Applied Physics*, 27, 261 (1987).
124. Copper Patinas: An Investigation by Auger Electron Spectroscopy. R. L. Opila, *Corrosion Science*, 27, 685 (1987).
125. Aluminum Substitution in  $Ba_2YCu_3O_7$ , T. Seigrist, L. F. Schneemeyer, J. V. Waszczak, N. P. Singh, R. L. Opila, B. Batlogg, L. W. Rupp, and D. W. Murphy, *Physical Review B*, 36, 8365 (1987). Defects in (111) HgTe Grown By Molecular Beam Epitaxy, R. D. Feldman, S. Nakahara, R. F. Austin, T. Boone, R. L. Opila, and A. S. Wynn, *Applied Physics Letters*, 51, 1239 (1987).
126. Determination of Electrical Potential As a Function of Position on Semi-Insulating Polycrystalline Silicon Thin Films Using a Scanning Auger Microprobe, R. B. Comizzoli and R. L. Opila, *Journal of Vacuum Science and Technology*, A5, 1693 (1987).
127. Unusual Variability of the Lattice Constant in Polycrystalline Epitaxial Growth of Superconducting A15 Nb-Si. R. D. Feldman, T. H. Geballe, R. L. Opila, and S. Celaschi, *Thin Solid Films*, 137, 315 (1986).
128. The Role of Grain Boundaries on the Surface Segregation of Sn in SnPb Alloys. R. L. Opila, *The Journal of Vacuum Science and Technology A*, 4, 173 (1986).
129. Surface Enhanced Raman Spectroscopic Studies of Silver Filled Epoxy. R. L. Opila and J. M. Worlock, *Journal of the Electrochemical Society*, 133, 974 (1986).
130. Auger Electron Spectroscopic Study of the Etching of Cadmium Telluride and Cadmium Manganese Telluride. R. D. Feldman, R. L. Opila, and P. M. Bridenbaugh, *The Journal of Vacuum Science and Technology A*, 3, 1988 (1985).
131. Spectroscopic Investigation of Xe Adsorbed on Clean and Oxygen Precovered W(110). R. Opila and R. Gomer, *Surface Science*, 127, 569 (1983).
132. Investigation of Final State Effects in the Photoemission of Inert Gases Adsorbed on W(110), R. L. Opila and R. Gomer, *Journal of Vacuum Science and Technology*, A1, 1100 (1983).

133. A Photoelectron Spectroscopic Study of Changes Produced in CO Adsorbed on the W(110) Plane by Electron Impact. R. Opila and R. Gomer, Surface Science, 129, 563 (1983).
134. Thermal Desorption of Xe from the W(110) Plane. R. Opila and R. Gomer, Surface Science, 112, 1 (1982).
135. Adsorption of Oxygen on the (110) Plane of Tungsten at Low Temperatures. H. Michel, R. Opila, and R. Gomer, Surface Science, 105, 48 (1981).
136. Adsorption of Oxygen on the (110) Plane of Tungsten at Low Temperatures: Spectroscopic Measurements. R. Opila and R. Gomer, Surface Science, 105, 41 (1981).
137. Pyrolysis of Oil Shale: The Effects of Thermal History on Oil Yield. N. D. Stout, G. J. Koskinas, J. H. Raley, S. D. Santor, R. L. Opila, and A. J. Rothman. Q. Colo. Sch. Mines, 71, 153-172 (1976).
138. Spectroscopic Confirmation of Reversible Electronic Energy Transfer in Methylglyoxal. R. L. Opila, R. A. Coveleskie and James T. Yardley, The Journal of Chemical Physics, 63, 593-594 (1975).

### Proceedings

1. "Minority carrier lifetime measurements: An electrical passivation study," Meixi Chen, James H. Hack, Abhishek Iyer, Robert L. Opila, IEEE 42<sup>nd</sup> Photovoltaic Specialists Conference (PVSC), 14-19 June 2015, New Orleans, LA, pages 1 – 6, doi: [10.1109/PVSC.2015.7355738](https://doi.org/10.1109/PVSC.2015.7355738)
2. "Minimizing shadow losses in III-nitride solar cells," Melton, A. Jampana, B., Opila, R., Honsberg, C. Jamil, M., Ferguson, I., Proceeding of SPIE, Volume 7409, 2009, Article number 740916, DOI: 10.1117/12.829264
3. "Utilizing polarization induced band bending for InGaN solar cell design," Jampana, Balakrishnam R.; Ferguson, Ian T.; Opila, Robert L.; Honsberg, Christiana B., Materials Research Society Symposium Proceedings (2009), 1167(Compound Semiconductors for Energy Applications and Environmental Sustainability), Paper #: 1167-O01-04.
4. "InGaN solar cell design by surface inversion caused by piezoelectric polarization," Jampana, Balakrishnam; Melton, Andrew; Jamil, Muhammad; Ferguson, Ian; Opila, Robert; Honsberg, Christiana, IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 2025-2028.
5. "GaP films grown on Si by liquid phase epitaxy," Huang, Susan R.; Lu, Xuesong; Barnett, Allen; Opila, Robert L. , IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 1436-1438.
6. "High open circuit voltages on < 50 micron silicon substrates by amorphous silicon and quinhydrone-methanol passivation," Chhabra, Bhumika; Honsberg, Christiana B.; Opila, Robert L. IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 1418-1421.
7. "High indium composition (>20%) epi-layers on ZnO substrates for very high efficiency solar cells," Melton, Andrew; Jampana, Balakrishnam; Li, Nola; Jamil, Muhammad; Zaidi, Tahir; Fenwick, William; Opila, Robert; Honsberg, Christiana; Ferguson, Ian, IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 1122-1125.
8. "Gallium Phosphide solar cells for multi-junction systems," Lu, Xuesong; Huang, Susan R.; Opila, Robert L.; Barnett, Allen IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 1113-1116.
9. "InGaN solar cell design by surface inversion caused by piezoelectric polarization," Jampana, Balakrishnam; Melton, Andrew; Jamil, Muhammad; Ferguson, Ian; Opila, Robert; Honsberg, Christiana, IEEE Photovoltaic Specialists Conference, 34th, Philadelphia, PA, United States, June 7-12, 2009 (2009), 1109-1112.
10. "Bonding States and Coverage Calculations for HfO<sub>2</sub> Deposited on H<sub>2</sub>O Terminated Si(100)-2x1 Using Atomic Layer Deposition," A. Mathew, L. S. Weilunski, R. L. Opila, and B. G. Willis, ECS Transactions—Physics and Technology of High-k Gate Dielectrics V, 11, 183-189 (2007).
11. "Evaluation of HF treated amorphous silicon for photoemission determined electronic levels," M. Burrows, R. Opila, K. Demirkan, M. Lu, U. Das, S. Bowden and R. Birkmire, 22<sup>nd</sup> European Photovoltaic Solar Energy Conference, Milan, Italy, 2DV.2.29 (2007).
12. "HF treatment of a-Si:H films for PV processing," M. Burrows, U. Das, M. Lu, S. Bowden, R. Opila, R. Birkmire, Materials Research Society Symposium Proceedings, Vol 989, A29-06 (2007).
13. "Improved passivation of a-Si:H / c-Si interfaces through film restructuring," Burrows, M. Z., Das, U.K., Bowden, S., Hegedus, S. S., Opila, R. L., Birkmire, R. W., Materials Research Society Symposium Proceedings, Volume 1066, 2008, pages 41-46.
14. X-ray Photoelectron Spectroscopy of High-K Dielectrics, A. Mathew, K. Demirkan, C. G. Wang, G. D. Wilk, D. G. Watson, and R. L. Opila, AIP Conference Proceedings -- September 9, 2005 -- Volume 788, pp. 85-91. Characterization and Metrology for ULSI Technology 2005.

15. STM and XPS investigation of molecular electronics bonded to substrates, M. W. Haimbodi, A. M. Rawlett, C. Weiland, K. Demirkan, A. Anshuman, and R. L. Opila, Proceedings of SPIE -- Volume 5592 Nanofabrication: Technologies, Devices, and Applications, Warren Y. Lai, Stanley Pau, O. Daniel Lopez, Editors, January 2005, pp. 100-107
16. Photoelectron spectroscopy investigation of high-k dielectrics. Demirkan, Korhan; Mathew, Anoop; Opila, Robert L. Proceedings - Electrochemical Society, 2003-22(Physics and Technology of High-k Gate Dielectrics II), 299-306 (2004).
17. Screen-printable doped self-aligned metallization for fabrication of alloyed metal contacts in solar cell fabrication. Addo, Ernest A.; Shah, Ismat; Opila, Robert; Barnett, Allen. M.; Allison, Kevin; Sulima, Oleg, Materials Research Society Symposium Proceedings, 744 (Progress in Semiconductors II--Electronic and Optoelectronic Applications), 225-230 (2003).
18. XPS investigation of oxidation of Cu seed layers for microelectronics. Opila, R. L.; Krautter, H. W.; Takahashi, K. M. Proceedings of the Electrochemical Society, 2001-5(State-of-the-Art Application of Surface and Interface Analysis Methods to Environmental Material Interactions), 307-313 (2001).
19. Material and electrical characterization of carbon-doped Ta<sub>2</sub>O<sub>5</sub> films for embedded DRAM applications. Chu, Karen; Cho, Byeong-Ok; Chang, Jane P.; Steigerwald, Mike L.; Fleming, Robert M.; Opila, Robert L.; Lang, Dave V.; Van Dover, R. Bruce; Jones, Chris D. W. Materials Research Society Symposium Proceedings, 672(Mechanisms of Surface and Microstructure Evolution in Deposited Films and Film Structures), O8.39.1-O8.39.6 (2001).
20. Corrosion and reliability challenges in microelectronics. Comizzoli, R. B.; Crane, G. R.; Eng, J.; Frankenthal, R. P.; Garfias, L.; Jankoski, C. A.; Krautter, H. W.; Opila, R. L.; Peins, G. A.; Psota-Kelty, L. A.; Siconolfi, D. J.; Sinclair, J. D. Interfinish 2000, [Internationale Oberflaechenkongress], 15th, Garmisch Partenkirchen, Germany, Sept. 13-15, 2000, 31-32. (2000).
21. The Effect of Dilute Cleaning and Rinsing Chemistries on Transition Metal Removal and Si Surface Microroughness, J. P. Chang, J. Sapjeta, J. M. Rosamilia, T. Boone, J. Eng, Jr., R. L. Opila, S. Brennan, C. Wiemer, and P. Pianetta, Proceedings of the Electrochemical Society, 99-36, Cleaning Technology in Semiconductor Device Manufacturing, 17-24 (2000).
22. Ultraviolet Light Stimulated Halogen Chemistry on Cleaning Silicon Surfaces, J. P. Chang, J. Eng, Jr., R. L. Opila, P. Cox, P. Pianetta, Proceedings of the Electrochemical Society, 99-36, Cleaning Technology in Semiconductor Device Manufacturing, 129-136 (2000).
23. The Structure and Composition of Wet Chemical Oxides: A Photoemission and Infrared Study, J. Eng, R. L. Opila, Y. J. Chabal, J. M. Rosamilia, M. L. Green, Proceedings of the Electrochemical Society, 99-36, Cleaning Technology in Semiconductor Device Manufacturing, 261-269 (2000).
24. Study of Metal/Barrier/Low-k Interfaces for Interlayer Dielectric Applications, J. P. Chang, C. B. Case, H. W. Krautter, J. Sapjeta, R. L. Opila, M. A. Decker, Proceedings of the Electrochemical Society, 99-31, Interconnect and Contact Metallization for ULSI, 261-269 (2000).
25. High Performance, Highly Reliable Gate Oxide Formed with Rapid thermal Oxidation In-Situ Steam Generation (ISSG) Technique, Y. Ma, Y. N. Chen, M. M. Brown, F. Li, Y. Chen, J. Eng, R. L. Opila, Y. J. Chabal, B. J. Sapjeta, D. A. Muller, G. C. Xing, T. Trowbridge, M. Khau, N. Tam, Proceedings of the Electrochemical Society, 2000-9, Rapid Thermal and Other Short-Time Processing Technologies, 179-186 (2000).
26. Surface Composition of a Norbornene-Maleic Anhydride-Based 193-nm Photoresists for Different Photoacid Generators as Determined by X-ray Photoelectron Spectroscopy, H. W. Krautter, F. M. Houlihan, R. S. Hutton, I. L. Rushkin, and R. L. Opila, Proceedings of SPIE, International Society of Optical Engineers, Pt. 2, Advances in Resist Technology and Processing XVIII, 1070-1078 (2000).
27. Oxygen Diffusion in Tantalum Oxide Metal-Oxide-Metal Capacitor Structures, J. P. Chang, M. L. Steigerwald, R. Fleming, J. J. Krajewski, and R. L. Opila, Materials Research Society Symposium Proceedings 574, Multicomponent Oxide Films for Electronics, 329-334 (1999).
28. X-ray Photoelectron Studies of Oxynitrides for Gate Applications, J. P. Chang, M. L. Green, R. L. Opila, and J. Eng, Proceedings of the Electrochemical Society, 99-6, Silicon Nitride and Silicon Dioxide Thin Insulating Films, 193-206 (1999).
29. Chemical and Thermal Stability of Fluorinated Amorphous Carbon Films for Interlayer Dielectric Applications, J. P. Chang, H. W. Krautter, W. Zhu, R. L. Opila, C. S. Pai, Material Science Research Society Symposium Proceedings 555, Low-Dielectric Constant Materials V, 117-122 (1999).

30. X-ray Photoelectron Spectroscopic Study of the Reactions Between Metals (Cr, Ti, Al) and Polymers (Triazine and Polyimide), Robert L. Opila, K. Konstadinidis, and Sarah O'Connor, *Polymers and Interfaces: Characterization, Modification, and Application*, pp. 179 - 187 (1997), K. L. Mittal and K.-W. Lee (eds).
31. Microstructural Changes in W-Polyicide Gates Capped with a Thin Polysilicon Layer, Y. O. Kim, J. Bevk, M. Furtsch, G. E. Georgiou, W. Mansfield, R. Masaitis, R. L. Opila, P. J. Silverman, *Material Research Society Symposium Proceedings*, 523, *Electron Microscopy of Semiconducting Materials and ULSI Devices*, 109-113 (1998).
32. Gate-Quality Doped High- $\kappa$  Films for CMOS Beyond 100 nm: 3 – 10 nm  $\text{Al}_2\text{O}_3$  with Low Leakage and Low Interface States, L. Manchanda, W. H. Morris, J. E. Bower, F. H. Baumann, W. L. Brown, C. J. Case, R. C. Keller, Y. O. Kim, E. J. Laskowski, M. D. Morris, R. L. Opila, P. J. Silverman, T. W. Sorsch, G. R. Weber, *Technical Digest—International Electron Devices Meeting*, 605-608 (1998).
33. Novel Co-Sputtered Fluorinated Amorphous Carbon Films for Sub-0.25  $\mu\text{m}$  Low- $\kappa$  Damascene Multilevel Interconnect Applications, W. Zhu, C. S. Pai, H. E. Bair, H. W. Krautter, R. L. Opila, B. S. Dennis, A. Pinczuk, Y. J. Chabal, G. Grundmeier, J. E. Graebner, K. P. Chung, F. C. Schilling, C. B. Case, R. Liu, S. Jin, *Technical Digest, International Electron Devices Meeting*, 845-848 (1998).
34. An In-Situ X-ray Photoelectron Study of the Interaction Between Vapor-Deposited Al Atoms and Hydroxyl or Amine Terminated Self-Assembled Monolayers, *Metallized Plastics 5 and 6*, Electrochemical Society Conference Proceedings, 203-210 (1998).
35. High Quality Silicon Oxide Dielectric Films by Molecular Beam Deposition, N. Chand, R. R. Kola, R. L. Opila, R. B. Comizzoli, and J. W. Osenback, *Proceedings of the Electrochemical Society 95-6, Nondestructive Wafer Characterization for Compound Semiconductor Materials and 22<sup>nd</sup> State of the Art Program on Compound Semiconductors*, 356-370 (1995).
36. In-situ XPS Study of the Aluminum poly(p-phenylenevinylene) Interface, K. Konstadinidis, F. Papadimitrakopoulos, M. Galvin, R. Opila, *Materials Research Society Symposium Proceedings*, 385, *Polymer/Inorganic Interfaces 2*, 117-122 (1995).
37. In-situ  $\text{Ga}_2\text{O}_3$  Process for GaAs Inversion/Accumulation Device and Surface Passivation Applications, M. Passlack, M. Hong, J. P. Mannaerts, S. N. G. Chu, R. L. Opila, N. Moriya, *Technical Digest, International Electron Devices Meeting*, 383-386 (1995).
38. High Performance 0.2  $\mu\text{m}$  CMOS with 25 Å Gate Oxide Grown on Nitrogen Implanted Si Substrates, C. T. Liu, E. J. Lloyd, Y. Ma, M. Du, R. L. Opila, and S. J. Hillenius, *Technical Digest—International Electron Devices Meeting* 499-502 (1996).
39. X-ray Absorption Studies of Titanium/Polymer, and Chromium/Polymer Interfaces, R. L. Opila, K. Konstadinidis, A. O. Ibidunni, A. J. Davenport, H. S. Isaacs, *Materials Research Society Symposium Proceedings* 304, *Polymer/Inorganic Interfaces*, 111-116 (1993).
40. Titanium Deposition on Polymer Surfaces: an XPS Study, K. Konstadinidis, R. L. Opila, J. A. Taylor, A. C. Miller, *Materials Research Society Symposium Proceedings* 304, *Polymer/Inorganic Interfaces*, 83-90 (1993).
41. X-ray Absorption Study of Ti and Cr Reactions with Triazine and Polyimide, K. Konstadinidis, R. L. Opila, M. A. Marcus, K. Short, A. E. White, A. O. Ibidunni, A. J. Davenport, H. Isaacs, *Materials Research Society Symposium Proceedings* 323, *Electronic Packaging Materials Science VII*, 345-350 (1994).
42. Thermal Stability of Azole Coated Copper Surfaces, R. L. Opila, H. W. Krautter, B. R. Zegarski, L. H. Dubois, *Proceedings of the Electrochemical Society 94-29, Corrosion and Reliability of Electronic Devices and Materials*, 161-167 (1994).
43. X-ray Characterization of Oxidized Tantalum Nitride, R. L. Masaitis, R. L. Opila, A. O. Ibidunni, A. J. Davenport, H. S. Isaacs, *Proceedings of the Electrochemical Society 92-1, Proceedings of the Symposium on X-ray Methods in Corrosion and Interfacial Electrochemistry*, 348-353 (1992).
44. Chemistry of Solid/Solid Interfaces, R. L. Opila, *Proceedings of the Materials Research Society* 264, *Electronic Packaging Materials Science VI*, 225-35 (1992).
45. Characterization and Reliability of Electrolytic Capacitors Exposed to Halogenated Solvents, R. L. Masaitis, A. J. Muller, R. L. Opila, L.A. Psota-Kelty, and S. Daoud, *Proceedings of the 42nd Electronic Components and Technology Conference*, San Diego, CA (1992).
46. Oxidative Stability of Terpene Alternatives to Chlorofluorocarbons for Cleaning Electronics, *Proceedings of the Electrochemical Society 93-1, Proceedings of the Second International Symposium on Corrosion and Reliability of Electronic Materials and Devices*, 193-206 (1992).
47. Characterization and Reliability of Electrolytic Capacitors Exposed to Halogenated Solvents, R. L. Masaitis, A. J. Muller, R. L. Opila, L. A. Psota-Kelty, S. Daoud, *Proceedings of the Electrochemical Society*, 93-1,

- Proceedings of the Second International Symposium on Corrosion and Reliability of Electronic Materials and Devices, 207-220 (1992).
48. Characterization of Titanium/Epoxy Interfaces, R. L. Opila, R. L. Masaitis, A. O. Ibidunni, A. J. Davenport, H. S. Isaacs, J. A. Taylor, Proceedings of the Electrochemical Society, 93-1, Proceedings of the Second International Symposium on Corrosion and Reliability of Electronic Materials and Devices, 86-98 (1992).
  49. Characterization and Reliability of Thin Film Tantalum Nitride Resistors, A. O. Ibidunni, R. L. Masaitis, R. L. Opila, Proceedings of the Electrochemical Society 91-2, Proceedings of the International Symposium on the Corrosion of Electronic Materials and Devices, 332-345 (1991).
  50. Corrosion of Aluminum Interconnect Passivated With Polyimide or Silicon Nitride, R. B. Comizzoli, R. L. Opila, Y. H. Wong, Proceedings of the Material Research Society 153, Interfaces between Polymers, Metals, and Ceramics, 205-210 (1989).
  51. Electrical and Mechanical Properties of a Metal-Filled Polymer Composite for Interconnection and Testing Applications, J. A. Fulton, D. R. Horton, R. C. Moore, W. C. Lambert, S. Jin, R. L. Opila, R. C. Sherwood, T. H. Tiefel, and J. J. Mottine, Proceedings of the 39th Electronic Components Conference, Houston TX, p. 71 (1989).
  52. A New Rapid Screening Method for Silicones by Size Exclusion Chromatography, A. J. Muller and R. L. Opila, Proceedings of the Thirty Fourth Meeting of the IEEE Holm Conference on Electrical Contacts, 289 (1988).
  53. Aluminum Incorporation in Cuprate Perovskites, T. Seigrist, L. F. Schneemeyer, J. A. Waszczak, S. A. Sunshine, N. P. Singh, R. L. Opila, B. Batlogg, L. W. Rupp, and D. W. Murphy, Proceedings of the Materials Research Society 99, High Temperature Superconductors, 973 (1988).
  54. CW Laser Etching of  $\text{Ba}_2\text{YCu}_3\text{O}_7$  Films, G. J. Fisanick, D. Brasen, R. Moore, P. Mankiewich, W. Skocpol, R. E. Howard, M. Hong, and H. M. O'Bryan, Topical Conference on Thin Film Processing and Characterization of High Temperature Superconductors, AIP Conference Proceedings No. 165, 189 (1988).
  55. Comparative Studies of the Structural, Electrical, and Optoelectronic Properties of Epitaxial Gallium Arsenide Layers Grown on either Silicon, Germanium, or Germanium Coated Silicon Substrates by MOCVD, M. Abdul Awal, El Hang Lee, E. Y. Chan, T. T. Sheng, L. C. Hopkins, R. L. Opila, Material Research Society Symposium Proceedings 91, Heteroepitaxy Silicon 2, 241-248 (1987).
  56. Field Dependant Conductivity in Semi-Insulating Polycrystalline Devices, R. B. Comizzoli and R. L. Opila, Proceedings of the Electrochemical Society 87-13, Proceedings of the Symposium on High Voltage Smart Power Devices, 262-278 (1987).
  57. The Effect of Rapid Thermal Treatment on the Structural and Optoelectronic Properties of Epitaxial GaAs on Si, Grown with or without Ge Intermediate Layers, E.-H. Lee, M. Abdul Awal, E. Y. Chan, R. L. Opila, D. C. Jacobson, and S. J. Pearton, Proceeding of Materials Research Society 92, Rapid Thermal Processing of Electronic Materials, 347-52 (1987).
  58. Electrical Reliability of Silver-Filled Epoxy. R. L. Opila and J. D. Sinclair, Proceedings of the 23rd Annual International Reliability Physics Symposium, Orlando, Florida 164-172 (1985).

## Patents

1. Process for removing metals from solvents used in the manufacture of semiconductor wafers, Yaw S. Obeng, Robert L. Opila, Ramaswamy S. Raghavan, US Patent 6133158 (2000).
2. Vapor deposition process for making compound films, Anthony Michael Desantolo, Kathleen S. Krisch, Mary Louise Mandich, Robert L. Opila, Marcus Weldon, US Patent 5976623 (2000).
3. Electrical Interconnection by a composite medium, Robert L. Opila, US Patent 5045249 (1991).

## Books and Proceedings Edited

1. **Polymer/Inorganic Interfaces**, MRS Proceedings Volume 304, Symposium held April 14-16, 1993, San Francisco, CA. Editors, Robert L. Opila, F. James Boerio, A. W. Czanderna

2. **Polymer/Inorganic Interfaces II**, MRS Proceedings Volume 385, Symposium held April 18-20. 1995, San Francisco, CA. Editors, Lawrence T. Drzal, Robert L. Opila, Nicholas Peppas, Carol Schutte.
3. **Chemical Mechanical Planarization in IC Device Manufacturing II**, ECS Proceedings Volume 98-7, Symposium held May 5 –7, 1998, San Diego, CA. Editors I. Ali, S. Raghavan, R. L. Opila
4. **Chemical Mechanical Planarization in IC Device Manufacturing III**, ECS Proceedings Volume 99-37, Symposium held October 20-22, 1999, Honolulu, Hawaii. Editors R. L. Opila, Y. Homma, Iqbal Ali, C. Reidsma-Simpson, Y. A. Arimoto, K. B. Sundaram.
5. **Chemical Mechanical Planarization in IC Device Manufacturing IV**, ECS Proceedings Volume 2000-26, Symposium held October 23-25, 2000, Phoenix, Arizona. Editors R. L. Opila, C. Reidsma-Simpson, K. B. Sundaram, S. Seal.
6. **Proceedings of the Seventh International Symposium on Cleaning Technology in Semiconductor Device Manufacturing**, held in September 2001, in San Francisco, California. [In: Proc. - Electrochemical Soc., 2002; 2001-26]. (2002) Editors, Ruzyllo, J.; Hattori, T.; Opila, R. L.; Novak, R. E.
7. **Thin Film Materials, Processes, and Reliability**. (Proceedings of the International Symposia held 2-7 September 2001, in San Francisco, California.) [In: Proc. - Electrochem. Soc., 2001; 2001-24]. (2001) Editors, Mathad, G. S.; Engelhardt, M.; Opila, R. L.; Rathore, H. S.; Yang, M..
8. **Cleaning Technology in Semiconductor Device Manufacturing VIII**. (Proceedings of Eight International Symposium held October 2003 in Orlando Florida.) [In: Proc. - Electrochem. Soc.; 2004, 2003-26]. (2004) Ruzyllo, Jerzy; Hattori, Takeshi; Opila, Robert L.; Novak, Riehard E.; Editors.
9. **Chemical Mechanical Planarization V**. (Proceedings of the International Symposium held 12-17 May 2002 in Philadelphia, Pennsylvania.) [In: Proc.-Electrochem. Soc., 2002; 2002-1]. Seal, S.; Opila, R. L.; Reidsema Simpson, C.; Sundaram, K.; Huff, H.; Suni, I. I.; Editors. (2002).
10. **Special Issue: European Conference on Surface Science**, editors R. L. Opila and G. Ertas, Applied Surface Science, Volume 354 (2015). doi: [10.1016/j.apsusc.2015.09.045](https://doi.org/10.1016/j.apsusc.2015.09.045)